



22202 2K URETHANE TRUCK BED COATING KIT

IN GENERAL: Ideal application temperature is 72°F (22°C) with humidity of less than 60%. Avoid extreme cold or hot temperatures. Using appropriate respiratory protection, mix and use product in a well ventilated area. Wear protective gloves. Do not expose this Truck Bed liner to water for up to 24 hours at 72°F (22°C). Wait until surface is fully cured before putting heavy loads on it.

Working time of mixed product: 30-35 minutes @ 72°F (22°C) – 15 minutes @ 100°F (38°C).
Dry to the touch: 3-4 hours @ 72°F (22°C). Higher temperatures will shorten dry times.
Cure time: Full Cure - 72 hours @ 72°F (22°C) Light Duty – 24 hours @ 72°F (22°C)

SURFACE PREPARATION:

1. Wash bed with soap and water. Rinse thoroughly. **2.** Clean metal area to be sprayed with 13520 Wax and Grease Remover.
3. Mask entire vehicle except area to be coated including locks and hinges. **4.** If rust is present, grind or sandblast until all rust is removed. Sand surfaces with 180 or 220 grit for maximum adhesion. Blow off surface. **5.** Prime bare metal area with 13100 Self-Etching aerosol primer. Let primer dry thoroughly and abrade.

Mixing Instructions for Brushing, Rolling and Spraying:

1. Mix Part A and Part B together thoroughly in a large container. **2.** Mix only 1 quart of material at a time as the material should be applied within 30 minutes @ 72°F (22°C). If both quarts are mixed at the same time the working time will only be 15 – 20 minutes. Higher temperatures than 72°F (22°C) will shorten work times. **3.** Stir vigorously for 2 to 3 minutes - do not place on a paint shaker. Be sure to scrape the sides and bottom while mixing. **4. DO NOT USE AN ELECTRIC DRILL. USE ONLY AN AIR DRILL AS THE ELECTRICAL CURRENT COULD CAUSE PRODUCT TO FLASH.**

SPRAYING:

1. Pour the mixture into an 850ml schutz style can and use a schutz type gun (26172) for applying. **2.** An air compressor is required for spraying. Set your air pressure at 45-60 psi at the gun. **3.** Apply one even coat at 10 - 12 mils thick.. One sprayed coat is usually sufficient. Allow at least 3 hours but not more than 4 hours between coats if second coat is required.. **It is better to apply 2 lighter coats than one heavy coat.** **4.** Clean application equipment with 19002 General Purpose Cleaner or 13520 Wax and Grease Remover.

APPLICATION BY BRUSH OR ROLLER:

1. Brush or roll mixed material at a 10 - 12 mils thickness (one coat) Allow at least 3 hours but not more than 4 hours between coats if second coat is required. **2.** Clean brush or roller with 19002 General Purpose Cleaner or 13520 Wax and Grease Remover immediately after use.

CURE TIME @72°F (22°C): Surface will be dry to the touch after 4 hours and there will be no product transfer. After 24 hours the product is ready for transport. After 72 hours the product will be ready for general use. Do not wash the surface with soap, water or any other solvents for a minimum of 72 hours from application. Do not expose the surface to moisture for a minimum of 24 hours at 72°F. **If the product is applied thicker than 10 – 12 mils the above times will be extended.** If the product is applied thicker than 10 mils you may lose some of the flexibility of the product which may result in chipping if a hard impact occurs. **Thicker is NOT better.**

NOTE: If a third coat is required, you must wait overnight prior to applying– then clean, sand, re-clean before reapplying following the instructions above.