



## 13200 ACRYLIC PRIMER SURFACER

### **SURFACE PREPARATION:**

1. Wash area with soap and water.
2. Clean metal surfaces with 13520 Wax and Grease Remover.
3. Completely sand surface with 180 to 220 grit paper and re-clean with 13502 Final Wipe.

**NOTE:** For optimal corrosion resistance, Self Etching Primer 13110 or 13100 should be used under 13202 or 13200 when used over bare metal substrate.

### **MIXING DIRECTIONS:**

Stir the product thoroughly before mixing. **RATIO:** 1: 1-1/2 1 Part 13202 or 13200: 1-1/2 Part virgin lacquer thinner.

### **SPRAY GUN AND PRESSURE:**

<b>Gun Type</b>	<b>Fluid Tip</b>	<b>Air Pressure</b>
Siphon Feed	1.4-1.6mm	40-45 psi
Gravity Feed	1.2-1.6mm	35-40 psi
HVLP	1.2-1.6mm	8-20 psi

Apply 1 to 3 medium wet coats allowing 10 to 15 minutes between coats. Allow 30 minutes drying time before sanding. After sanding, re-clean with 13502 Final Wipe.

**RECOATING:** Primer may be recoated after a 30 minute dry at 25°C (77°F).

**FISH EYE:** Do not use fish eye eliminator in this product.

**DRY TIMES:** Flash: 5 to 10 minutes. To sand: 30 minutes. To topcoat: 30 minutes.

**CLEANING INSTRUCTIONS:** Clean equipment with lacquer thinner immediately after use.

**NOTE:** This product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will affect dry times and performance. It is important to test the compatibility of this product with your paint system before usage.